

Insert the bit receiver with 25/64" drill bit into the chuck of a minimum 18-volt battery operated drill and drill the 25/64" hole through the metal deck at the desired location.



**STEP 2:** Slide the sleeve of the X-Press It® over the drill bit until it connects to the receiver.



STEP 3:

With the internally-threaded portion of the anchor (XP 20, XP 35) positioned inside the socket of the installation tool, secure the square base of the Sammy X-Press® within the square recessed guidelines of the installation tool.



## STEP 4:

Insert the Sammy X-Press® anchor through the pre-drilled hole. Install the Sammy X-Press® anchor to release the expandable portion of the anchor and secure the anchor in the metal deck or purlin to allow vertical orientation of threaded rod.

**Important Note:** Warranty requires the use of the appropriate Sammy X-Press It® Tool for installations.

STRUCTURAL CONCRETE OVER METAL DECK (Follow steps 1-4 <u>before</u> pouring concrete)

NON-STRUCTURAL LIGHTWEIGHT CONCRETE APPLIED OVER METAL DECK NOT FOR USE WITH AIR DRY DENSITY GREATER THAN 35 PCF (Follow steps 1-4 <a href="mailto:before">before</a> the LWC has been applied)