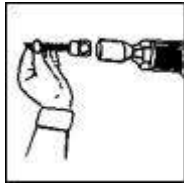


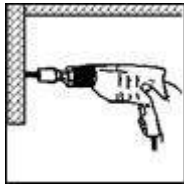
**STEP 1:**

Insert the appropriate nut driver into a  $\frac{3}{8}$ " or  $\frac{1}{2}$ " portable drill.



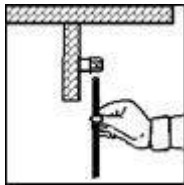
**STEP 2:**

Insert the **SAMMYS** into the #14SW (red) nut driver. With drill unit in a horizontal position and at a right angle to the structural member, begin installation.



**STEP 3:**

When the nut driver spins free on the **SAMMYS**, stop the drill and remove.



**STEP 4:**

The unit is now ready to receive  $\frac{1}{4}$ ",  $\frac{3}{8}$ " or metric all thread rod or bolt stock.

**Note:** When installing SWDR, follow the above instructions, add retainer nut and torque until fully seated against purlin (~ 20 in-lbs.).

**Important Note:** Warranty requires the use of the appropriate Sammy Nut Driver for installations.

