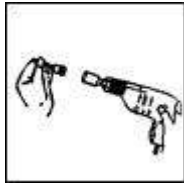


STEP 1:

Insert the appropriate nut driver into a $\frac{3}{8}$ " or $\frac{1}{2}$ " portable drill.



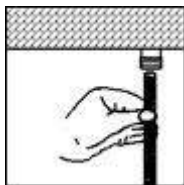
STEP 2:

Insert the **SAMMYS** into the #14 (black) nut driver for $\frac{3}{8}$ " models and #14 SW (red) nut driver for $\frac{1}{2}$ " vertical models. Drill should be in a vertical position.



STEP 3:

Push the face of the nut driver tight to the member. When the nut driver spins freely on the **SAMMYS**, stop drill and remove.



STEP 4:

The **SAMMYS** is now ready to receive $\frac{1}{4}$ ", $\frac{3}{8}$ ", $\frac{1}{2}$ " or metric all thread rod, bolt stock. (The $\frac{1}{2}$ " requires the #14SW red nut driver)

Note: When installing DSTR, follow the above instructions, add retainer nut and torque until fully seated against purlin (~ 20 in-lbs.).

Important Note: Warranty requires the use of the appropriate Sammy Nut Driver for installations.