



# Service Weight Gasket

## Product Features

- Compression type gasket joint
- Use with hub and spigot cast iron pipe and fittings or with no hub cast iron pipe and fittings
- A tight joint is formed and maintained under 10' Head Pressure
- All gaskets must be properly restrained
- To be installed per Cast Iron Soil Pipe Institute (CISPI) guidelines.
- Hydrostatic pressure testing is the recommended test method

## Model Numbers

PFSVQTGK	2"	PFSVQTGX	8"
PFSVQTGM	3"	PFSVQTG10	10"
PFSVQTGP	4"	PFSVQTG12	12"
PFSVQTGS	5"	PFSVQTG15	15"
PFSVQTGU	6"		



**PFSVQTG10**

## Physical Properties

Property	Performance Requirement	ASTM Test Method
Hardness (nominal durometer $\pm 5$ ) as specified by the pipe manufacturer	60	D2240
Elongation, min, percent	300	D412
Tensile strength, min, psi (MPa)	1500 (10)	D412
Tear resistance, min, lbf/in. (N/cm)	150 (268)	D624
Compression set, max, percent	25	D395
Heat aging, 96 h at 158° $\pm$ 2° F (70° C $\pm$ 1°C)		D573
Hardness, increase, max, durometer points	10	-
Loss in tensile strength, max, percent	15	-
Loss in elongation, max, percent	20	-
Water absorption:		D471
Weight increase, max, percent	20	-
Ozone resistance	no cracks	D1149
Oil immersion:		
Volume increase, max, percent	80	D471

## Warranty and Codes

This PROFLO product carries a 1-year limited warranty. This product meets ASTM C564.



Made in U.S.A.