

# Extra Heavy Compression Gasket

#### **Product Features**

- · Compression type gasket joint
- Use with extra heavy hub and spigot cast iron pipe and fittings
- · A tight joint is formed and maintained under 10' Head Pressure
- · All gaskets must be properly restrained
- To be installed per Cast Iron Soil Pipe Institute (CISPI) guidelines.
- · Hydrostatic pressure testing is the recommended test method



## **Physical Properties**

Property	Performance Requirement	Method
Hardness (nominal durometer ±5) as specified by the pipe manufacturer	60	D2240
Elongation, min, percent	300	D412
Tensile strength, min, psi (MPa)	1500 (10)	D412
Tear resistance, min, lbf/in. (N/cm)	150 (268)	D624
Compression set, max, percent	25	D395
Heat aging, 96 h at 158° ± 2° F (70° C ± 1°C) Hardness, increase, max, durometer points Loss in tensile strength, max, percent Loss in elongation, max, percent		D573
	10	-
	15	-
	20	-
Water absorption: Weight increase, max, percent		D471
	20	-
Ozone resistance Oil immersion: Volume increase, max, percent	No cracks	D1149
	80	D471

#### **Model Numbers**

Model	Measurement	
PFXHGK	2"	
PFXHGM	3"	
PFXHGP	4"	
PFXHGS	5"	
PFXHGU	6"	
PFXHGX	8"	
PFXHG10	10"	
PFXHG12	12"	

## Warranty and Codes

This PROFLO product carries a 1-year limited warranty. This product meets ASTM C564.