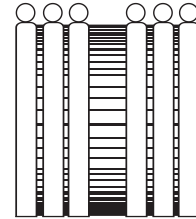




Certifications & Standards

- Meets ASTM C 1540
- Meets ASTM C 564
- Iapmo File 6726

Size	Width	No. of Straps	Torque
12 & 15"	5.5	6	80



SIZES 12 & 15"

Material Specifications

Clamp: Type 304 AISI stainless steel.

Screw: Type 305 AISI stainless steel 3/8"

Shield: Type 304 AISI stainless steel, corrugated.

Gasket: The gasket shall be manufactured from a properly vulcanized virgin compound in which the primary elastomer is polychloroprene (neoprene) conforming to ASTM C 564. Oil Immersion test: 80% max. Volume Change after immersion in ASTM oil no. 3 for 70 hours at 212°F.

The Husky SD 4000 Coupling has been engineered by anaco to provide a heavy duty, all stainless steel coupling, balancing the desire for a more rigid joint with the need to provide a superior positive seal, which can accommodate possible disparities in the mating of No-Hub pipe and fittings. This has been accomplished by manufacturing our coupling with a super-duty corrugated shield of sufficient width to accommodate additional surface-bearing sealing clamps.

The additional sealing clamps when torqued to 80 inch pounds, offer two salient performance related features. First, the overall dimensional thickness of the clamp and shield, in conjunction with the additional width of the coupling, result in a more uniformly rigid joint, with the load being supported at both the outer edge of the coupling and the centerline of the joint. Second, the additional sealing clamps yield increased surface-bearing contact between the coupling and the pipe or fittings, thereby inhibiting joint movement at higher internal pressures not commonly associated with a DWV system.

The 12 & 15" diameter couplings consist of a 5½" wide corrugated 304 stainless steel shield in conjunction with six (6) stainless steel clamps mounted in a series, secured in place by means of affixed and "floating" eyelet to allow the clamp "travel" during tightening.

All SD 4000 Couplings are designed to be installed with a pre-set torque wrench calibrated at 80 inch pounds to accommodate the 305 stainless steel 3/8" Hex Head screw.

